Assembly instructions for 7ft XB Module.

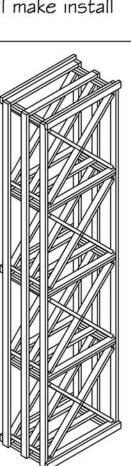
Fasteners.

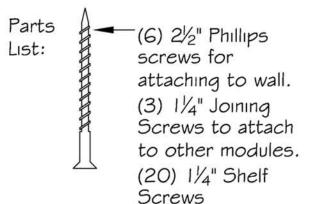
XB-7

(30) nails

Tools needed:

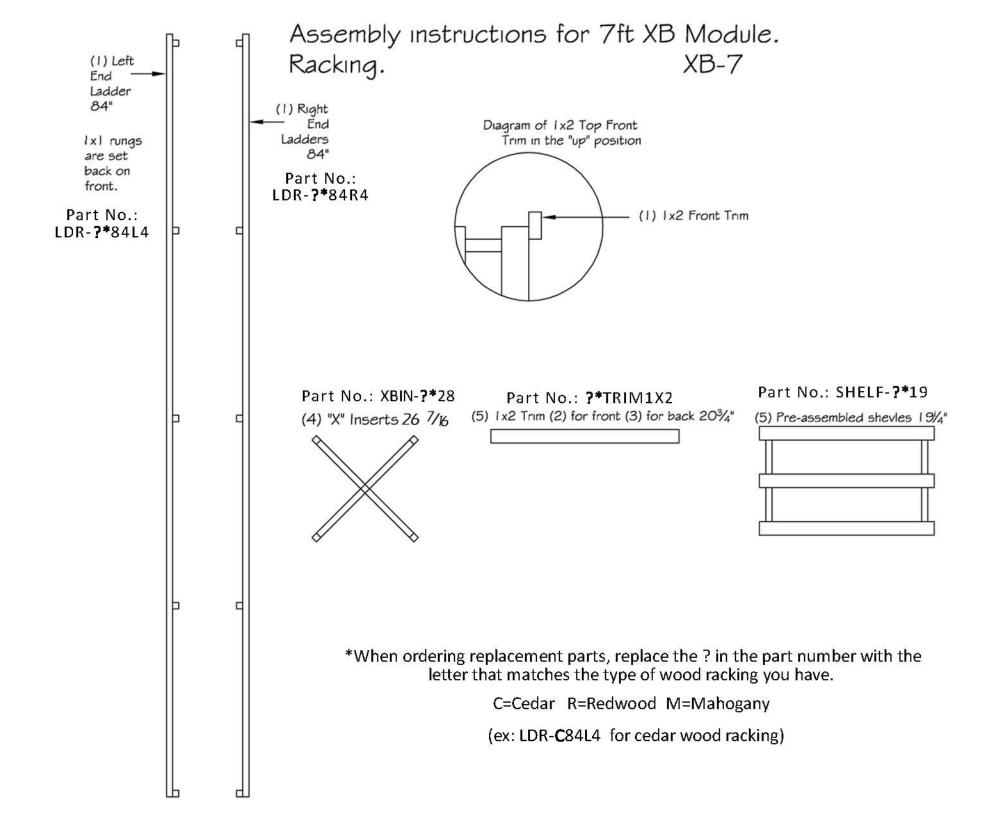
- (1) Hammer
- (1) Power drill
- (1) Level
- *Suggested 18 guage
 Brad Gun with 11/4" brad
 nails will make install
 easier.



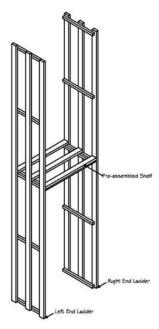








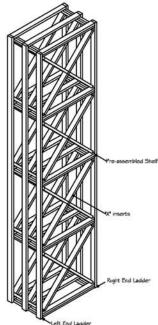
step 1



Step 1: (Attaching middle shelf to end ladders)

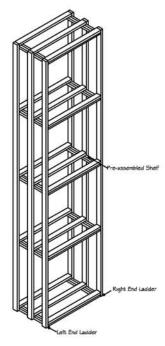
Arrange the right and left end ladders, making sure the set backs of the rungs are facing forward and place one of the pre-assembled shelves on the third rung. The front of the shelf has a 1x1 tnm piece fastened under the 1x2 cross support. From the inside, either brad nail or screw the shelves onto the rung in two places.

step 3



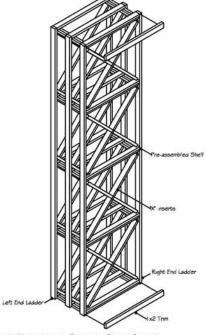
Step 3: (Inserting "X" inserts) The four "X" inserts are shipped flat. Take the "X" inserts and make them into an "X" shape by inserting the center slot of one piece into the other piece. Place each % into a bin opening. They can be placed into the bin opening or they can be nailed into the bin opening. Either way is fine.

step 2



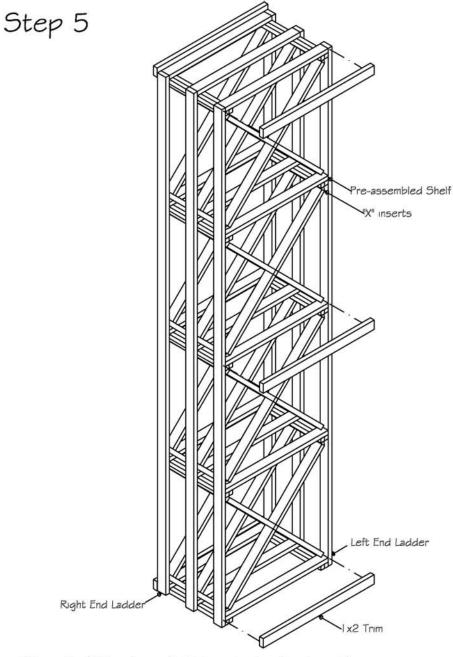
Step 2: (Attaching remaining shelves to end ladders)
Place the other three shelves onto the remaining four rungs and attach in the same way as in Step 1. Make sure the shelves with the trim pieces are facing the front.

step 4



Step 4: (Attaching 1x2 trim to front of rack)

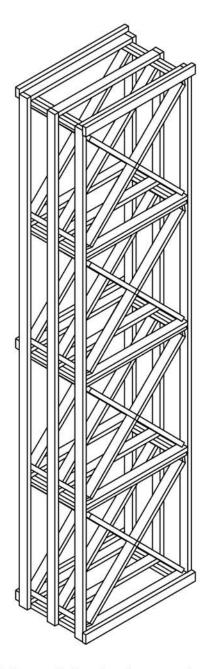
Take the two $1\times2\times20\%$ trim pieces and attach them to the 1st and 4th shelf from the bottom to the top. Both of the these should be placed so the remaining trim is up.



Step 5: (Attaching 1x2 trim to back of rack)

Take the last three $1 \times 2 \times 20\%$ trim pieces and attach them to the 1st, 3rd and 5th shelf from the bottom to the top. All of these should be placed so the remaining trim is up. The exposed area of the trim will be used to screw through into the wall to secure the rack to the wall.

Finish



Step 6: (Finish)

Fasten to the wall through the back supports using the $2\frac{1}{2}$ " screws and using a level to make sure the rack is mounted square on the wall.

